

Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



JEHLE Hocheste Präzision - vom Werkzeughau bis zur Baugruppe

Jehle AG Etzgen Büntenstrasse 180 5275 Etzgen **Switzerland**

Scope

Engineering, Tool- and Mould Design / Manufacturing, Stamping- and Forming Technology, Weldingand Connecting Technology, Machining, Grinding Technology, Powder Coating, Assembling, Injection **Moulding Technology**

Normative base

ISO 3834-2:2021

Quality requirements for the fusion welding of metallic materials Part 2, 1. Edition 2021

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Validity 07.08.2023 - 28.07.2026 Issue 07, 08, 2023

This certificate is valid in connection with ISO 9001 reg. no. 46679













Attestation

The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



JEHLE Hochste Prizzision - Vom Werkzeughau bis zur Baugruppe Jehle AG Etzgen **Büntenstrasse 180** 5275 Etzgen **Switzerland**

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
135	1	S235	t=5/3-12mm	
135	1	S235	t=5;10mm/3-12mm	Roboter
135	1	S235	t=2.5mm/1.4-4mm	
135	8	1.4301	t=2.5/1.4-4mm	
141	1	S235	t=2.5/1.4-4mm	
141	1	S235	t=2.5/1.4-4mm	Roboter
135	1	S235	t=2.5/1.4-4mm	Roboter
141	2	S420MC	t=1.5-6mm	Roboter
52	2.1	S420MC	t=4mm	Laser

Welding supervisor:

Deputizing:

Surname Lindt

First name Andreas

Description/Title

Level B

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A. Grisard, President SQS





