



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



Jehle AG Etzgen
Büntenstrasse 125
5275 Etzgen
Switzerland

Scope

Engineering, Tool- and Mould Design / Manufacturing, Stamping- and Forming Technology, Welding- and Connecting Technology, Machining, Grinding Technology, Powder Coating, Assembling, Injection Moulding Technology

Normative base

ISO 3834-2:2005

**Quality requirements for the
fusion welding of metallic materials
Part 2, 1. Edition 2005**

Reg. no. 44005

Validity 29.07.2020–28.07.2023
Issue 29.07.2020


A. Grisard, President SQS


F. Müller, CEO SQS



sqs.ch



Swiss Association for Quality
and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland



Swiss Made





Attestation

The SQS herewith attests that the named below is qualified to carry out welding work in the areas specified below



Jehle AG Etzgen
Büntenstrasse 125
5275 Etzgen
Switzerland

| Welding processes under EN ISO 4063 | Materials group under CR ISO 15608 | Other materials | Dimensions mm | Comments |
|-------------------------------------|------------------------------------|-----------------|---------------|----------|
| 135 | 1 | S235 | t=5/3-12 | |
| 135 | 1 | S235 | t=5;10mm/3-12 | Roboter |
| 135 | 1 | S235 | t=2.5mm/1.4-4 | |
| 135 | 8 | 1.4301 | t=2.5/1.4-4 | |
| 141 | 1 | S235 | t=2.5/1.4-4 | |
| 141 | 1 | S235 | t=2.5/1.4-4 | Roboter |
| 135 | 1 | S235 | t=2.5/1.4-4 | Roboter |
| 141 | 2 | S420MC | t=1.5-6 | Roboter |
| 52 | 2.1 | S420MC | t=4 | Laser |

| Welding supervisor: | Surname | First name | Description/Title |
|---------------------|---------|------------|-------------------|
| | Lindt | Andreas | Level B |

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